

# Dog Collars

by Lydia Morgan, Beacon Fabric & Notions

These simple dog collars can be made of your favorite fabric or dog leash webbing. For custom collars: Use the finished webbing length and make your fabric. Then sew as shown in webbing directions. To prevent fraying of webbing ends, seal with a hot knife or pass the webbing end near a candle.



## Dog Collar sizing

Size	Neck Size	Fitting/webbing sizes	Amount of webbing
Extra Small	7-11"	3/8"	15"
Small	10-15"	5/8"	19"
Medium	12-19"	1"	24"
Large	17-29"	1"	34"

## Fittings needed for collars above (see materials list on page 2)

Side Release Buckles (curved)  
3 Bar Slides  
D Ring

## Instructions for Dog Collar

Cut webbing length indicated or make custom strip as shown in (addendum A). If using webbing be sure to pass the cut ends through the flame of a lit match or lighter so the ends will not ravel.



Place D Ring onto webbing, then slip one side of side release buckle onto webbing as shown. Stitch in place.



Slip the 3 bar slide onto the other end of the webbing.



Then place the webbing into the other end of the side release buckle forming a circle. Loosen the webbing that is on the 3 bar side and slip the end of the webbing thru the back side of the 3 bar slide, as shown in the photo, having the end be to the inside of the loop so it is not against your pet's skin. Tighten loop that is thru the 3 bar slide and then sew down. Adjust to fit your Pet's neck. Photo of finished collar shown at top of page.

## Harness

Size	Chest Size	Fitting Size	Webbing Width	Length	Cut into
Mini	less than 12"	3/8"	3/8"	47"	22, 3 1/2, 3 1/2, 18
Small	12-20"	5/8"	5/8"	64"	27, 7, 7, 23
Medium	20"-28"	1"	1"	84"	36, 18, 18, 30
Large	28-36"	1"	1"	106"	44", 9", 9", 44"

### Fittings Needed for Harness

Side Release Buckles (curved or straight)

3 Bar Slides- quantity 3

D Ring – quantity 1

O Ring quantity 1

Single Slide (for 1" webbing harness's-quantity 3)



### Instructions for Harness

1. Cut webbing the sizes shown above and to prevent fraying of webbing ends, pass the cut ends thru the flame of a lit match or candle a few times. Or sew your designer fabric as shown in Addendum A.



2. Using one of the smallest pieces of webbing- determine center of the webbing piece and bring the two ends to meet at the center, slipping the O Ring in the loop on one side.

Square stitch as shown in diagram so you have an open loop on one end at least the width of the webbing and the other end with the O Ring so it has some space to move.

3. Using the second smallest piece of webbing- determine center, bring one end to center mark and slip D Ring in the loop. Sew this end down being sure to leave a loop at least the size of the webbing width. (You are only sewing one end of webbing in place.)



4. You will need the first cut measured piece of webbing from above (22, 27, 36 or 44"), the side release buckle, one three bar slide and 2 pieces you sewed above for the next step. Using the single loop side of the side release buckle slip webbing thru the opening from top to bottom of fitting about 1 1/4" and sew webbing together. On the opposite end of the webbing slip the first strap you made above onto the webbing using the end without the O Ring, put on the 3 Bar Slide and using the second small strap you made thread the webbing thru the opening that has the D ring. Be sure the straps are all facing the same direction and that the wrong sides are all on the same side. Bring the webbing into a circle and loop thru the other end of the side release buckle (up thru the first slit and down thru the other) having the end of webbing interior of circle, put thru webbing loop with D ring. Now loosen webbing on the 3 bar slide having the end be to the inside of the loop so it is not against your pet's skin. Tighten loop that is thru the 3 bar slide and then sew down.



5 Using the last piece of webbing. Bring ends together and mark center of webbing piece. Thread one 3 bar slide on each end. Slip both ends of webbing through O Ring from the right side down then loosen webbing that is on the 3 bar slides and thread the end of the webbing through the center loop so the tail is to the inside. pull webbing tight and stitch down.

6 Now bring the small webbing piece with the end not stitch down and place it at your center mark laying it on the right side and folding inward sandwiching marked webbing piece. Bring to center and stitch in place stitching down this side of the strap catching all 3 layers of webbing at the folded edge.

**Leash** (instructions can also be used for a designer fabric leash)

Webbing is Finished Length Desired plus 8" (this allows 6" for loop handle, add additional length if you want this larger.) You can also make an adjustable leash by adding more webbing and a 3 bar slide, Adjustment will be at the hook end of the leash.

### Fittings needed for Leash

- Swivel Clip- to match webbing size
- 3 Bar Slide- if making adjustable leash



### Instructions for Leash

- 1 Cut webbing and to prevent fraying of webbing ends, seal with a hot knife or pass the cut ends thru the flame of a candle a few times.
- 2 Make a loop at one end bringing the webbing on one end down 6". Sew a 1" box with an X in the middle.
- 3 On the other end place the swivel hook onto webbing bringing approximately 1 1/2" of webbing through opening and sew down like you did the loop above. (If you are making an adjustable leash before placing the swivel hook on webbing put a 3 bar slide on then place swivel hook and form a loop running the webbing thru the center bar of the 3 bar slide, tighten and sew in place.)

### Addendum A- Customized Fabric Collars, Leashes or Harnesses

Below is a guide to the width to cut your fabric to make a fabric only products for your pets. You would need the same lengths as the webbing lengths above.



Finished Width	Width to Cut Fabric
3/8"	1 3/8"
5/8"	2 3/8"
1"	3 7/8"

Fold the fabric in half and press. Then tuck in the two sides toward the center. Check that the finished measurement of the strip is the size you want and press. Then sew along the two long edges and you are ready to start your project.

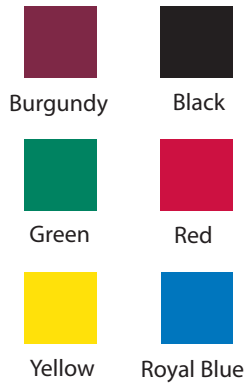
Please note that the prices shown here were in effect June 30, 2008 and are subject to change without notice.

### Collar and Leash Webbing

Strong nylon webbing to hold your dog or cat. Use 3/8" for cats. 5/8" for small dogs and 1" for large dogs. Order by width and color. Sold by the foot or 50 yd roll.

Per Foot-Choose Color and Width then 030(+ Cat. #)

Color	3/8"	5/8"	1"
Black	317	322	327
Burgundy	318	323	328
Green	319	324	329
Red	320	325	330
Yellow	321	326	331
Royal Blue	341	342	343
<b>Price</b>	<b>\$0.29/ft</b>	<b>\$0.39/ft</b>	<b>\$0.59/ft</b>



**Large Swivel Clip**  
(Nickel Plated)  
For large dogs. Fits one inch webbing.  
030313 \$1.99 each

### Ordering Collar and Leash Webbing By the Roll:

Choose Color and Width, then 031(+ Cat. #).

Width	3/8"	5/8"	1"
Price	\$27.95/50yd	\$36.95/50 yd	\$109.99/100yd



**Buckle**-(Nickel Plated)  
030314 3/8" \$0.99 each  
030315 5/8" \$1.29 each  
030316 1" \$1.49 each



### Curved Side Release Buckles

A great quick release for collars.  
Curved to fit around your pet's neck.  
Black Plastic.

030332	3/8"	\$0.99 each
030333	5/8"	\$1.49 each
030334	1"	\$1.95 each



### Buckle/3 Bar Slide

-(Nickel Plated)

030308	3/8"	\$0.49 each
030309	5/8"	\$0.69 each
030310	1"	\$0.99 each



### O Rings

-(Nickel Plated)

030305	3/8"	\$0.69 each
030306	5/8"	\$0.89 each
030307	1"	\$0.99 each



### D Rings

-(Nickel Plated)

030302	3/8"	\$0.49 each
030303	5/8"	\$0.69 each
030304	1"	\$0.99 each



### Swivel Clip

-(Nickel Plated)

For cats and smaller dogs.  
030311 3/8-1/2" \$0.99 each  
030312 5/8" \$0.99 each



### Snap Hooks- for Webbing

Stainless Steel, 1"	030143	\$1.95 ea
Black ABS, 1"	030044	\$1.49 ea
Black ABS (Swivel), 1"	030281	\$1.95 ea
Black ABS 2"	030253	\$2.95 ea



### Snap Hook-

Nickel Plated Brass Size 0

030123	\$3.49 ea
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### Single Slides (Black ABS)

1"	030171	\$0.35 ea
1 1/2"	030172	\$0.45 ea
2"	030144	\$0.49 ea



### Side Release Buckle-Black

3/4"	030238	\$0.95 ea
1"	030046	\$1.25 ea
1 1/4"	090750	\$1.95 ea
1 1/2"	030047	\$1.95 ea
2"	030142	\$2.95 ea



### D-Ring

Stainless 1"	030045	\$1.95 ea
<b>Black ABS Plastic</b>		
1/2"	030335	\$0.25 ea
1"	030163	\$0.35 ea
1 1/2"	030164	\$0.49 ea
2"	030165	\$0.79 ea



### Double Slides

Stainless 1"	030001	\$0.89 ea
Black ABS 5/8"	030256	\$0.49 ea
1"	030146	\$0.54 ea
1 1/2"	030175	\$0.58 ea
2"	030145	\$0.59 ea

### Strap Adjuster

 Black ABS

1"	030049	\$0.39 ea
1 1/2"	030167	\$0.69 ea



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